

## NIPPON KAIJI KYOKAI



Certificate No. NKY-2546

OF

## TYPE APPROVAL FOR WELDING CONSUMABLE

Brand

DW-50

Manufacturer

Kobe Steel Ltd., Ibaraki Plant

Ibaraki, Osaka, Japan

Kind

Semi-Automatic Welding Consumable

Purpose

For High Tensile Steel

Approval Condition;

Grade

: KSW53G(C)H5

Current

: DCEP

Position

: Flat, Horizontal, Vertical Upward,

Vertical Downward and Overhead

Max. Dia. of Wire

: F;  $1.6 \text{mm} \phi$ , H;  $1.6 \text{mm} \phi$ , VU;  $1.6 \text{mm} \phi$ ,

: VD; 1.6mm $\phi$ , OH; 1.6mm $\phi$ 

Shield Gas

 $: CO_2$ 

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until the 29th day of June, 2005. Issued at Tokyo on the 30th day of June, 2004.

H. Kitada

General Manager of

Material and Equipment Department

Note: The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.

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