

## NIPPON KAIJI KYOKAI

## APPROVAL FOR WELDING CONSUMABLE TYPE

Brand

DW-60

Manufacturer

Kobe Steel, Ltd., Ibaraki Plant

Ibaraki-city, Osaka, Japan

Kind

Semi-Automatic Welding Consumable

Purpose

For High Tensile Steel

Approval Conditions;

Grade

: KSW3Y50G(C)H10

Current

: DCEP

Position

: Flat, Horizontal, Vertical Upward,

Vertical Downward and Overhead

Max. Dia. of Wire

: F;  $1.6 \text{mm} \phi$ , H;  $1.6 \text{mm} \phi$ , VU;  $1.6 \text{mm} \phi$ ,

VD; 1.6mm  $\phi$ , OH; 1.6mm  $\phi$ 

Shield Gas

: CO<sub>2</sub>

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until the 29th day of November, 2000. Issued at Tokyo on the 30th day of November, 1999.

(T. Tsunoda)

General Manager of Material and Equipment Department

Note: The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.

The validity of this certificate has been renewed		The validity of this certificate has been renewed
until	2 6. OCT. 2021	until
28	Date: 28. SEP. 2020	Date:Surveyor
The validity of this certificate has been renewed		The validity of this certificate has been renewed
until	2 6. OCT. 2022	until
	Dațe: 27, SEP, 2021 Surveyor	Date:Surveyor
The validity of this certificate has been renewed		The validity of this certificate has been renewed
until	2 6, OCT, 2023	until
	Date: 26. SEP 7000	Date:Surveyor
The validity of this certificate has been renewed		The validity of this certificate has been renewed
until	26, OCT, 2024 .	until
	Date: 29, SEP 2000	Date:Surveyor
The validity of this certificate has been renewed		The validity of this certificate has been renewed
until	2 6. OCT. 2025	until
	Date: 2 4. SEP. 2024 Surveyor	Date: