

NIPPON KAIJI KYOKAI

Certificate

Approval No. NKY-3095 Certificate No. TA131008E

OF

APPROVAL FOR WELDING CONSUMABLE

Brand

: DW-S1LG

Manufacturer: Kobe Steel, Ltd., Ibaraki Plant

Ibaraki, Osaka, Japan

Kind

Electro-gas Welding Consumable

Purpose

: For Steel for Low Temperature Service

Approval Condition

Grade

KEW54Y40

Current

DCEP

Position

Vertical Upward

Max. Dia. of Wire

1.6mm

Shield Gas

 CO_2

Remarks :

Manufacturer's Specified Mechanical Properties

Min. Mean Absorbed Energy at -60° C : $\geq 39J$

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 25 June 2014. Issued at Tokyo on 26 June 2013.

> T. Imamu General Manager

Material and Equipment Department

Note: The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.

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