

NIPPON KAIJI KYOKAI

Approval No. NKY-2866 Certificate No. TA201067E Certificate OF TYPE APPROVAL



Article:

Welding Consumables for High Tensile Steels for Hull

Brand:

Applicant:

Kobelco Welding of Qingdao Co., Ltd.

Qingdao, Shandong, China

Manufacturer:

Kobelco Welding of Qingdao Co., Ltd.

Qingdao, Shandong, China

Grade:

KSW52Y40G(C)H5

Welding Process:

Semi-Automatic Welding (MAG Welding)

Welding Positions and Max. Diameter of Wire: See Table 1

Current:

DCEP

Shielding Gas:

 CO_2

Table 1 Walding Positions and May Diameter of Wire

rable i welding rositions and wax. Diameter of wire			
Butt Weld		Fillet Weld	
Flat:	1.6mm	Flat:	1.6mm
		Horizontal Vertical:	1.6mm
Horizontal:	Not Applicable	Horizontal:	Not Applicable
Overhead:	Not Applicable	Horizontal Overhead:	Not Applicable
		Overhead:	Not Applicable
Vertical Upward:	Not Applicable	Vertical Upward:	Not Applicable
Vertical Downward:	Not Applicable	Vertical Downward:	Not Applicable

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 26 August 2021. Issued at Tokyo on 16 September 2020.

Y. Takao

General Manager

Material and Equipment Department

Note: (1) The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.

(2) This certificate was rewritten because of change of the applicant's name and the manufacturer's name.

The validity of this certificate has been renewed 20 November 2021	The validity of this certificate has been renewed	
until August 2004	until 20 November 2022.	
Date: 20 Movember 20	Date: /9 Very January 2013	
The validity of this certificate has been renewed	The validity of this certificate has been renewed	
until 20 November 2023	until Wo November will.	
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