

NIPPON KAIJI KYOKAI



Approval No. NKY-2344 Certificate No. TA15289E

OF

TYPE APPROVAL FOR WELDING CONSUMABLE

Brand

: NB-1SJ

Manufacturer: Kobe Steel, Ltd., Ibaraki Plant

Ibaraki, Osaka, Japan

Kind

Covered Electrode

Purpose

For Quenched and Tempered High Tensile Steels for Structures

Approval Condition:

Grade

KMW5Y42H5

Current

AC or DCEP

Position

Flat, Horizontal, Vertical Upward and Overhead

H: 5.0mm, VU: 5.0mm.

Max. Dia. of Electrode

: F : 5.0mm, OH: 5.0mm

Welding Process

Manual Welding

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 1 June 2015. Issued at Tokyo on 23 February 2015.

> T. Imamura General Manager

Material and Equipment Department

Note: The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.

The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 1. JUN. 2016	until
Date: 8. V	Date: 15. WAY DANAY Surveyor.
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 1. JUN. 2017 •	until 1. JUN. 2022 .
Date: 9 Surveyor Class 11	Date: 14. Mariante de Surveyor Classott
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until1, JUN, 2018	until1. JUN. 2023
Date: 12. WAY 2007 Class W. Surveyor Class W.	Date: 16. MANAGE Surveyor Class NK
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until <u>1. JUR 2019</u> .	until 1. JUN. 2024 .
Date: 1 4, MAY 7 MAII A Surveyor, Class 11	Date: 15 N. 2023 Surveyor
The validity of this certificate has been renewed	The validity of this certificate has been renewed
until 1. JUN. 2020	until1. JUN. 2025
Date: 14. MAY 2000 AND Surveyor.	Date: 17. Mary Mary Surveyor Classing