



NIPPON KAIJI KYOKAI

Approval No. NKY-3437 Certificate No. TA181340E Certificate

OF

TYPE APPROVAL

Article

Welding Consumables

Brand

TG-S308

Applicant

Kobe Steel Ltd., Fukuchiyama Plant

Fukuchiyama, Kyoto, Japan

Manufacturer

: West Japan Stainless Wire Co., Ltd.

: Kumage, Yamaguchi, Japan

Grade

: KY308

Welding Process

: TIG Welding

Welding Positions and Max. Diameter of Filler Rod

: See Table 1

Current

: DCEN

Shielding Gas

: Ar

Applicable Parent Material

: Stainless Steels

Table 1 Welding Positions and Max. Diameter of Filler Rod

Table 1 Welding I oblitons and Max. Diameter of I mer fou				
Butt Weld		Fillet Weld		
Flat:	3.2mm	Flat:	3.2mm	
		Horizontal Vertical:	3.2mm	
Horizontal:	3.2mm	Horizontal:	3.2mm	
Overhead:	3.2mm	Horizontal Overhead:	3.2mm	
		Overhead:	3.2mm	
Vertical Upward:	3.2mm	Vertical Upward:	3.2mm	
Vertical Downward:	Not Applicable	Vertical Downward:	Not Applicable	

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 15 November 2019.

Issued at Tokyo on 16 November 2018.

H. Kobayashi

General Manager

Material and Equipment Department

Note: The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.

The validity of this certificate has been renewed until1 5. NOV. 2020	The validity of this certificate has been renewed until 15.NOV. 2025 .	
Date: 30. AUG. 2041	Date: 4 JUN 2024 Surveyor	
The validity of this certificate has been renewed	The validity of this certificate has been renewed	
until 15. NOV. 2021	until	
Date: 5. J. 100	Date:	
Surveyor	Surveyor	
The validity of this certificate has been renewed	The validity of this certificate has been renewed	
until1 5. NOV. 2022	until	
Date: 4. JUN. 2021 Surveyor	Date:Surveyor	
The validity of this certificate has been renewed	The validity of this certificate has been renewed	
until 1 5. NOV. 2023 -	until	
Date: 3. July 200	Date:	
Surveyor	Surveyor	
The validity of this certificate has been renewed	The validity of this certificate has been renewed	
until 15. NOV, 2024 .	until	
Date: 2	Date:Surveyor	