



NIPPON KAIJI KYOKAI

Approval No. NKY-3438 Certificate No. TA181341E Certificate

OF TYPE APPROVAL

Article Welding Consumables

Brand : TG-S308L

Applicant Kobe Steel Ltd., Fukuchiyama Plant

: Fukuchiyama, Kyoto, Japan

Manufacturer : West Japan Stainless Steel Wire Co., Ltd.

: Kumage, Yamaguchi, Japan

Grade KY308L

Welding Process : TIG Welding

Welding Positions and Max. Diameter of Filler Rod : See Table 1

Current : DCEN

Shielding Gas : Ar

Applicable Parent Material : Stainless Steels

Table 1 Welding Positions and Max Diameter of Filler Rod

Table 1 Welding Positions and Max. Diameter of Filler Rod			
Butt Weld		Fillet Weld	
Flat:	3.2mm	Flat:	3.2mm
		Horizontal Vertical:	3.2mm
Horizontal:	3.2mm	Horizontal:	3.2mm
Overhead:	3.2mm	Horizontal Overhead:	3.2mm
		Overhead:	3.2mm
Vertical Upward:	3.2mm	Vertical Upward:	3.2mm
Vertical Downward:	Not Applicable	Vertical Downward:	Not Applicable

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 15 November 2019.

Issued at Tokyo on 16 November 2018.

H. Kobayashi

General Manager

Material and Equipment Department

Note: The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.

Certificate No. TA181341E

The validity of this certificate has been renewed	The validity of this certificate has been renewed	
until 15. NOV. 2020	until 1 5. NOV. 2025	
Date: 30, AUG 2011	Date: 4, JUN, 2024 Surveyor	
The validity of this certificate has been renewed	The validity of this certificate has been renewed	
until 15. NOV. 2021	until	
Date: 5, JUN 2020	Date:	
Surveyor	Surveyor	
The validity of this certificate has been renewed	The validity of this certificate has been renewed	
until 1 5, NOV. 2022	until	
Date: 4. JUN 2021	Date:	
Surveyor	Surveyor	
The validity of this certificate has been renewed	The validity of this certificate has been renewed	
until 1 5. NOV. 2023 .	until	
Date: 3. JUL 1997	Date:	
Surveyor	Surveyor	
The validity of this certificate has been renewed	The validity of this certificate has been renewed	
until 15. NOV. 2024	until	
Date: 2. J. A.	Date:	
Surveyor	Surveyor	