

NIPPON KAIJI KYOKAI



Approval No. NKY-3229 Certificate No. TA15986E

OF

TYPE APPROVAL FOR WELDING CONSUMABLE

Brand

US-255 / PF-H80AK

[Wire / Flux]

Manufacturer

: Kobe Steel, Ltd., Fukuchiyama Plant

Fukuchiyama, Kyoto, Japan

Kind

Automatic Welding Consumable

Purpose

For Quenched and Tempered High Tensile Steels for Structures

Approval Condition

Grade

: KAW5Y55MH5

Current

: AC

Position

Flat

Max. Dia. of Wire

4.8mm

Welding Process

Submerged Arc Welding

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 15 July 2016. Issued at Tokyo on 16 July 2015.

T. Imamura

General Manager

Material and Equipment Department

Note: The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections:

The validity of this certificate has been renewed		The validity of this certificate has been renewed	
until	15. JUL. 2017	until 2	2 1. JUL, 2022
-	Date: 29. Jan. 2007		Date: 6. DECAMANA Surveyor
The validity of this certificate has been renewed		The validity of this certificate has been renewed	
until	1 5. JUL, 2018 .	until 15	5. JUL, 2022
	Date: 29. JUN. 2017 C. Chemoto Surveyor Classification		Date: 6. DFO ONALL Surveyor Class NV
The validity of this certificate has been renewed		The validity of this certificate has been renewed	
until	1 5. JUL. 2019 .	until 15	. JUL. 2023 .
	Date: 29. Surveyor Class VI		Date: 27. JUN 2027AU/
The validity of this certificate has been renewed		The validity of this certificate has been renewed	
until	15. JUL. 2020 .	until 15	5. JUL. 2024
	Date: 28. JW My Surveyer Classiti		Surveyar Classing
The validity of this certificate has been renewed		The validity of this certificate has been renewed	
until	1 5. JUL. 2021 .	until 1	5. JUL. 2025
	Date: 29. J		Date: 21 January Surveyor