

NIPPON KAIJI KYOKAI



[Re-written]

Certificate No. NKY-2927

OF

TYPE APPROVAL FOR WELDING CONSUMABLE

Brand : US-80LT / PF-H80AK

[Wire / Flux]

Manufacturer: Kobe Steel, Ltd., Fukuchiyama Plant

Fukuchiyama, Kyoto, Japan

Kind : Automatic Welding Consumable

Purpose : For Quenched and Tempered High Tensile Steel

Approval Condition

Grade : KAW5Y69MH5

Current AC, DCEP or DCEN

Position : Flat

Max. Dia. of Wire F: 4.8mm

Welding Process Submerged Arc Welding

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until the 13th day of September, 2012. Issued at Tokyo on the 29th day of August, 2011.

H. Takano

General Manager

Material and Equipment Department

Note: The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections. CS-2 = 2002.01



